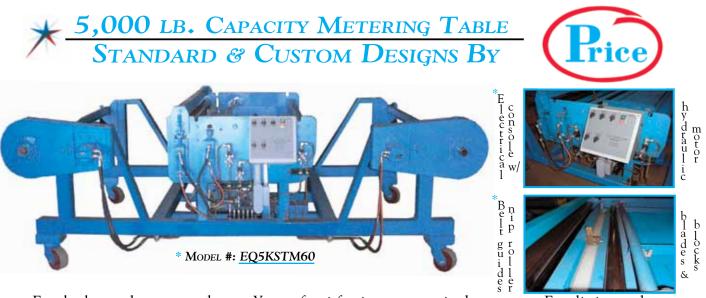


## SHOP SLITTERS or



For the larger shop or warehouse. Years of satisfaction at man-sized economy. For slitting and metering belting at an economical cost, these machines are precision designed and easily operated by one man. The self contained hydraulic drives are reversible with variable speed controls in both directions.

This equipment will serve well in shop or warehouse. Low initial cost and almost maintenance free operation give prompt return on a modest investment plus many years of satisfaction.



2

**Fice** Rubber-

# BIG FACTORY JOBS

#### <u>Up to 50,000 lb. Сарасіту</u> FOR THE PROFESSIONAL BELT SHOP



All hydraulic and computer operated, these big fellows handle the largest rolls in the industry.

We use these in our production lines to handle tandem windups of rolls.

Can be built free standing as shown, or with overhead crane for loading and unloading. **Rice** makes it easy.

One man operation from on deck computer controls gives accurate slitting, trimming and windup of the largest belts. Incorporates all the latest features for power, economy and safety.

These machines stand at the top of belt handling equipment.

Worldwide





#### \* SPEED: 0-10.5 RPM (20K UNIT) 0-6.6 RPM (30K UNIT)

Belt Width	Throat <b>-</b> Max.	Roll Weight	Power & Features
60''	4'	20,000 lbs.	7-1/2 HP electric motor (220V single or 440V three
72''	4'	20,000 lbs	phase current). 6 GPM hydraulic pumping unit with 20
72''	5'	30,000 lbs.	gallon reservoir tank. Hydraulic powered let-offs / hold- down / nip rollers / self-contained directional gearbox
84''	5'	30,000 lbs.	drives. Adjustable knife holders with blades plus belt
96''	5'	30,000 lbs.	counter.

#### **50K CAPACITY FACTORY JOBS**

72''	11.9	50,000 lbs.	Heavy duty hydraulic pumping unit (220V or 440V three phase). Hydraulic powered let-offs / hold-down /
84''	11.9	50,000 lbs.	nip roller assemblies. Independent wind-up stanchions for overhead crane loading. Computerized electric
96''	11.9	50,000 lbs.	console with drive by wire controls. Electric belt guides, adjustable knife blocks, blades, belt counter, the works.



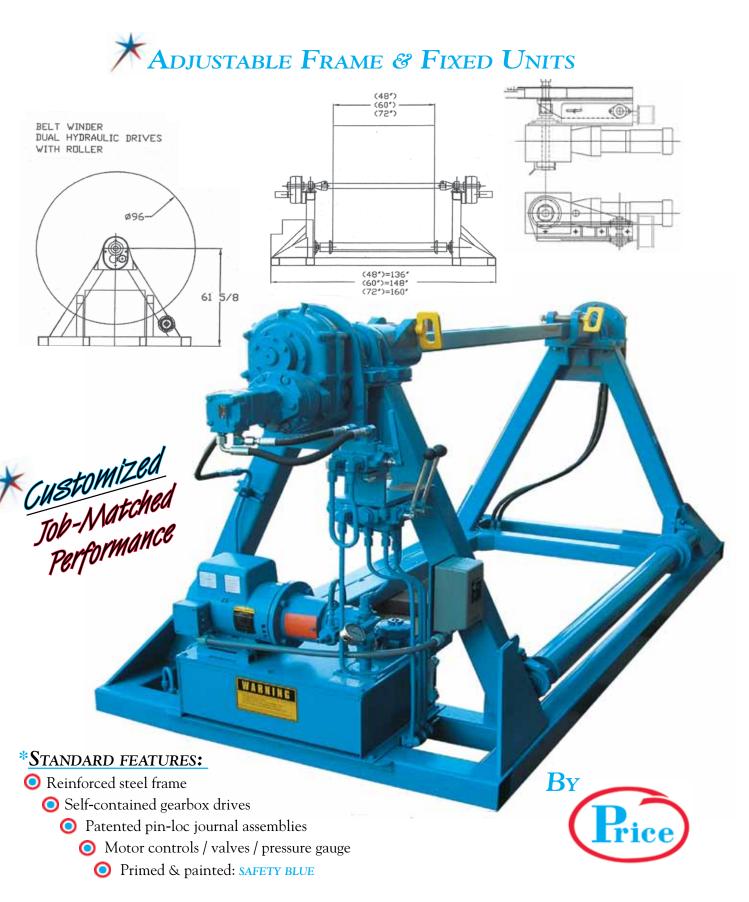
### TABLE DIMENSIONS

**BeltMaster Slitters** are the <u>standard of the industry</u>. Designed for continuous production use in the **Price** factories, these units prove themselves everyday. We keep the design up to date because our success depends upon them. They are made by skilled engineers and machinists, and will serve you for a lifetime. They don't come any better than this.

	Belt Width	Roll		Machine		
Model #		Wt. lbs.	Dia.	Width	Length	Wt. lbs.
EQ5KSTM60	<u>60" on Casters</u> 220V Single Phase	5,000	48''	100''	120''	4,000
EQ20KST72	72'' Floor Model 220V Single Phase 220/440V Three Phase	20,000 20,000	96'' 96''	124'' 124''	244'' 244''	9,500 9,500
EQ30KST72	72'' Floor Model 220V Single Phase 220/440V Three Phase	30,000 30,000	120'' 120''	124'' 124''	292'' 292''	10,000 10,000
EQ20KST84	84'' Floor Model 220V Single Phase 220 /440V Three Phase	20,000 20,000	96'' 96''	136'' 136''	244'' 244''	10,000 10,000
EQ30KST84	84" Floor Model 220V Single Phase 220 /440V Three Phase	30,000 30,000	96'' 96''	136'' 136''	244'' 244''	10,500 10,500
EQ30KST96	96'' Floor Model 220V Single Phase 220 /440V Three Phase	30,000 30,000	120'' 120''	136'' 136''	292'' 292''	11,000 11,000



## BELT WINDERS







#### \*A RECENT & POPULAR BUILD: MODEL #: EQEW3H48G





Fixed Frame / 48'' Belt Width 3 Phase Motor / 3 HP Electric Drive w / Brake



3" SQUARE CORE BAR UHMW PILLOW BLOCKS / SAFETY PINS SELF-CONTAINED HYDRAULIC DRIVE







\*Optional Guide Roller Shown Reversing, 5.5 RPM / 6,000 lb. Capacity Voltage: 240 / 480



54"W x 84"D Model #: <u>EQHWF4854</u> Single Hydraulic Planetary Drive 7.5 HP w / Valves Engineered For A Lifetime of Service

> 48"W x 96"D Model #: <u>EQHWF2DG</u> Dual Hydraulic Drive 3 HP / 2 - Speed

24'' - 72''W x 96''D Model **#: <u>EQHWA7H3D</u>** Adjustable Frame / Dual Drive

Belt winders have reversing motors with starter overload protection, reversing drum switch, & free-wheeling capabilities for field & shop use

Price



### RPM & PULL RATIO's

These are some machines we have designed recently. They are well proven in field service. Other sizes can be made to almost any capacity. They help ease the chore of winding up belt in the field, an almost impossible task by hand. Designed for a lifetime of service and built to handle the job easily, they make windup a pleasure. They don't come any better than this.

Model #	HP	Speed	Pull at 12'' Dia.	Roll Size Width Dia.		
	Fixed Frame       Electric Drive with Brake – Capacity 6,000 lbs.       *Available Belt Guide Roller Upon Request					
EQEW2H EQEW3H		tor 5.5 RPM tor 5.5 RPM	1,858 lbs 2,686 lbs	36''/ 48'' 48''	60'' 60''	
EQHWF4S EQHWF4D *EQHWF2D	Fixed Frame Hydraulic Drive 7-1/2 HP Single Dr 7-1/2 HP Dual Dri 7-1/2 HP Dual Dri 7-1/2 HP Dual Dri *w/guide ro	ive 4 RPM ve 4 RPM ve 2 RPM	0,000 lbs. 11,280 lbs 22,560 lbs 22,560 lbs	48''/ 60''/ 72'' 48''/ 60''/ 72'' 48''/ 60''/ 72''	84'' 84'' 96''	
	<u>Adjustable Frame</u>					
EQHWA3H4S EQHWA3H1D	C C	ive 4.5 RPM 1.5 / 3.0 RPM		24'' – 72'' 24'' – 72''	48'' 96''	
*EQHWA7H3D	Hydraulic Drive - 7-1/2 HP Dual Driv *2 speed ur	ve 1.5 / 3 RPM	1	24'' – 72''	96''	
Adjustable Frame						
EQHWA35K *EQHWA30K	<u>Hydraulic Drive</u> - 35,000 lbs. Dual Driv 30,000 lbs. Dual D *2 speed w/hydra	ves 1.5 / 3.0 RPM rives 3.3 RPM	16,583 lbs	96''	115'' 96''	
Add desired width & / or "G" for <u>guide roller</u> option						

to end of model # quotation; example

rice Rubber

EQEW2H36G (Equipment / Electric Winder / 2 HP 36'' Wide / G for Guide Roller)

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# STANDS / RACKS &



## **SHOP ACCESSORIES**

Prolonged storage of heavy weight conveyor belts can harden or stiffen with time. If excessively stored in this condition, *flat-spots* will form from its own weight and can adversely affect belt training / break in during installation. It is highly recommended during these long periods, that rolls be placed in a properly constructed belt stand designed to handle the load and dissipate the weight of the Core Bar or Shaft from bending.



HEAVY DUTY A-FRAME STRUCTURE



**REINFORCED GUSSETED SUPPORTS** 



HIGH CAPACITY & DIAMETERS



CRADLE SUPPORT W / LIFTING EYELETS



5/16" Steel tubing, painted, ready to go



Belt handling is a common problem to all and no easy task. **Rice Rubber** builds a wide array of winders & metering tables to suit your individual needs. Our engineering dept. does it all and our shop accessories make it easy to handle all of your winding / metering requirements.







**BLADES / KNIFE HOLDERS** 



**PIN-LOC JOURNALS** 

ightarrowUsed throughout all  ${f R}$ ice factories







#### X Mobile & Stationary

Nothing is handier than a belt stand for storing and reeling off belt in popular sizes. A belt warehouse can be built over a period of time at modest cost in equipment that never wears out. Savings in labor make it worthwhile.

Model #	*Special Features	Capacity	Roll	Size
			Width	Dia.
EQS24308	* Belt Stands	10,000 lbs	24''- 30''	96''
EQS24308C	Casters w/ Floor Brakes	10,000 lbs.	24''- 30''	96''
EQS36428		13,000 lbs	36''- 42''	96''
EQS36428C	Casters w/ Floor Brakes	13,000 lbs	36''- 42''	96''
EQS48548		16,500 lbs	48''- 54''	96''
EQS48548C	Casters w/ Floor Brakes	16,500 lbs	48''- 54''	96''
EQS60728		22,000 lbs	60''- 72''	96''
EQS60728C	Casters w/ Floor Brakes	22,000 lbs	60''- 72''	96''
EQS36X120		18,000 lbs	36''	120''
EQS42X144		30,000 lbs	42''	144''
EQS72X144	* Hose Rack	50,000 lbs	72''	144''
EQR60X72C	Casters w/ Floor Brakes	2, 3, or 4 Bar System	60'' wd. x	72'' нт.



GAUGE CALCULATOR

*PRC's roll calculators* are just the tool for calculating unknown diameters & belt weights. Easy to use, this little gem will check you out for most jobs. Call **1**•888•778•7707 to receive your's **FREE** & for instant computerized belt modeling on design problems.





The Conveyor belt market is a widely spread heavy industry. However, the problems of cutting, winding, vulcanizing and hauling are common to all. **Price Rubber** has designed many pieces of equipment for use in the main plant at Montgomery, Alabama for many of these problems. Most of this equipment is for special application and much of it is patented.



AUXILIARY SLITTER WINDUP FOR TANDEM CUTS



STEEL CABLE WINDERS



TEXAS TRAILER WINDUPS



PORTABLE FIELD WINDERS



AUXILIARY BELT MOVERS



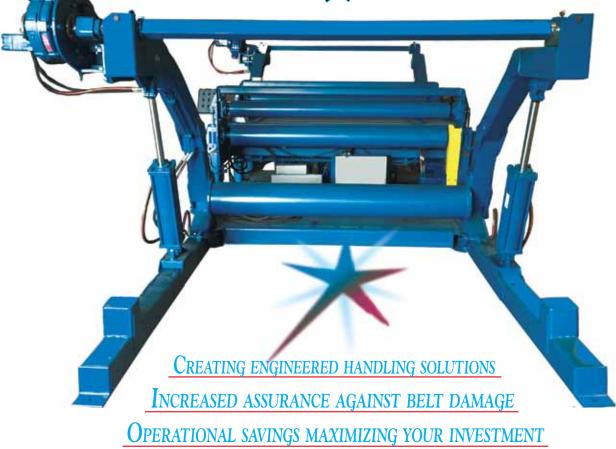
TANDEM AXLE CARRIAGE W/ OUTRIGGER STANCHIONS

rice Rubber

We make standard & custom made equipment for handling conveyor belt & steel cable Call 1•888•778•7707 for information & pricing



BeltMaster Shop & Field Equipment







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